HAUTAU
A MACO Group Company

HAUTAU Move PS







CATALOGUE

Symbols

№	Item number
№ Tricoat	Part number Tricoat-Evo
	Packing unit
	Sash rebate width (SRW)
	Sash rebate height (SRH)
	Backset (BS)
	Number of security cams (i.S.)
	Cropping range
	Handle height (HH)
H	Height
W	Width
L	Overall component length
	Handle height

	Spindle length
	Rosette width
	Spindle size
	Surface finish
	Profile depth
GRP	Glass fibre reinforced plastic (GRP)
ALU	Aluminium
HS	Lift&Slide hardware - HS
CD	Comfort Drive
FB	Sash width
FH	Sash height
RAB	Frame outside width
RAH	Frame outside height
FS	Sash strength
D	Backset (BS)
li + re	left + right

Note: If not otherwise specified, all dimensions are stated in millimetres and packing units in items per box.

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1 Technical and General Information

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1 Technical and General Information

1.1 How to use the catalogue

If not otherwise specified, all dimensions are stated in millimetres and packing units in items per box.

Delivery only in whole packaging units - if small quantities are ordered, they are automatically rounded up to the specified packaging unit!

All illustrations are symbolic only and do not claim to be a technically correct match with the hardware components.

The content of this document is constantly being updated, so regular comparision is necessary (please note the date on the back of the document).

The current version is downloadable from www.maco.eu and www.hautau.de.

Further technical documents are available in our Technical Online Catalogue (https://ecat.maco.eu).

No liabilities are accepted for possible printing errors, mistakes or changes.

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1.2 Product information

Sliding hardware within the meaning of this definition is hardware for sliding sashes of windows and French doors, which are mainly used as external finishes and are usually glazed. In combination with sliding sashes, fixed fields and/or further sashes (e.g.: cleaning rotary sashes) can be arranged in a window element

Sash, which are equipped to horizontally slide.

Sliding fittings are used on vertically installed windows and French doors made of wood, PVC, aluminium or steel and their corresponding material combinations. Sliding fittings in the sense of this definition are equipped with a lock which locks the sliding sash and with rollers which are located on the lower horizontal leg of the sliding sash.

In addition, stay arms for tilting and mechanisms for lifting or parallel parking of the sashes can be provided. The sashes are closed via the fittings, brought into ventilation position and slid to the side either manually or automatically. The Machinery Directive applies to motorised elements. Please also observe country-specific requirements in the respective laws, regulations, standards and guidelines.

Burglar-resistant windows and French doors for wet rooms and those for use in environments with aggressive, corrosion-promoting air contents require fittings with performance characteristics that are adapted to the respective application and agreed separately.

The defined maximum sash weights for the individual hardware designs must not be exceeded. The component with the lowest permissible load capacity determines the maximum sash weight. Application diagrams and component allocations must be observed.

Opened windows and French windows only achieve a shielding function and do not meet any requirements for joint tightness, driving rain resistance, sound insulation, thermal insulation and burglary resistance.

The resistance to wind loads in closed and locked state depends on the respective constructions of the window and French doors. If wind loads have to be absorbed in accordance with DIN EN 12210 (in particular test pressure p3), suitable hardware combinations must be agreed and separately agreed in conjunction with the respective window construction and the frame material.

The fittings may only be cleaned or polished with mild, pH-neutral cleaning agents in diluted form.

1.3 Storage and safekeeping

Check the following immediately upon delivery:

- Completness of delivery (according to delivery note)
- Packaging damage
- Material damage

Improper storage and improper transport from the hardware can effect the surface. Follow the instructions to avoid this:

- It must be ensured that the room air is permanently dry.
- Major temperature fluctuations that lead to condensation must be prevented. Condensation on fitting parts leads to the galvanised surfaces being attacked.
- Aggressive vapors caused by cleaning agents or assembly aids such as silicone and the like must be avoided at all costs - even for short periods. Vapours from such substances can very quickly lead to corrosion of fittings.
- Salty air or air polluted by trade and industry also leads to corrosion on galvanized surfaces and is also not suitable for storage facilities.

1.4 Storage and safekeeping electromechanical parts

WEEE may only be stored in suitable areas, taking into account the nature and hazard potential of the waste, using waterproof coverings, impermeable surface resistant to oil and solvents where necessary, collection facilities, separators for liquids and grease dissolving cleaning agents, if required.

During storage and transport of WEEE, it must be ensured that damage that could result in the escape of hazardous substances is avoided. They must be stored and transported in such a way that subsequent dismantling or recycling is not made difficult or impossible.

1.5 Transport

Finished window elements must be stored and transported as follows:

- Standing
- Slip-proof and tip-proof on suitable supports (e.g. transport racks)
- Protected from dirt and damage

From intermediate outdoor storage

- Covered or packed

Sliding elements that exceed a weight of 200 kg:

- Avoid exposure on mechanical connections!
- Use specifically transport devices/consoles.
- It is recommended to transport these elements unglazed.

1.6 Manufacturer's declaration / State of the art

The electromechanical fittings are tested and manufactured in accordance with applicable European directives. A corresponding installation declaration is available.

1.7 Certificates, guarantees and standards

MACO ensures high quality, not only with ongoing continuous internal testing, but also through external auditing by renowned, independent institutes. Copies of all our current independent test certificates, covering our quality, safety and environmental management systems, as well as our product guarantees are available to download from our website www.maco.eu. In addition our safety descriptions relating to dangerous substances (RoHS and REACH Declaration) are available, covering all MACO products.

1.8 General Terms and Conditions

The current version of our General Terms and Conditions of the MACO Group is available for download at www.maco.eu and www.hautau.de.

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2 Move PS

2.1 Application diagrams

The Hautau Move PS slide hardware is perfectly suited to implementing sliding windows and balcony doors in all common timber, PVC and aluminium profiles.

The application diagrams below show the maximum and minimum application range for the sash rebate sizes. These application ranges relate to the Hautau Move PS slide hardware and are binding. They may not be exceeded.

ATTENTION: For the fabrication of slide PVC profiles and aluminium profiles, the profile manufacturer's application areas must be adhered to. These manufacturer application areas may limit the Hautau Move PS slide hardware application areas.

With a sash weight over 200 kg, additional rollers must be used.

The sliding sash must not exceed the total weight of 250 kg.

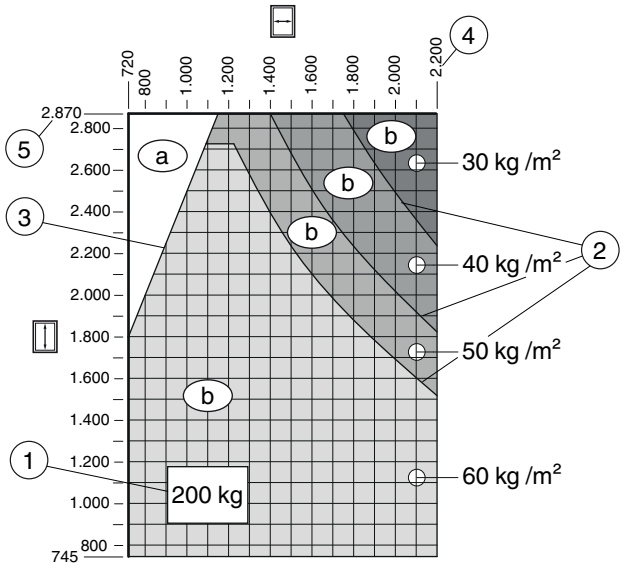
The sash height must not exceed 2 times the sash width!

SH : SW = max. 2 : 1

On every corner, an i.S Cam must be used on the vertical side.

The maximum locking distance must not exceed 1,074 mm.

Specifications on the application diagram



1) Maximum permissible sash weight

2) Maximum size per glass weight

3) Ratio SH : SW (2 : 1)

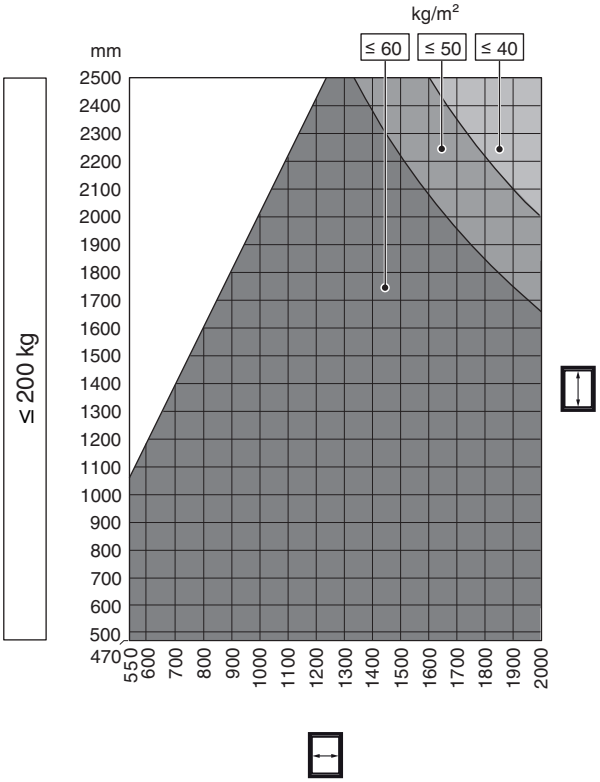
4) Maximum SW

5) Maximum SH

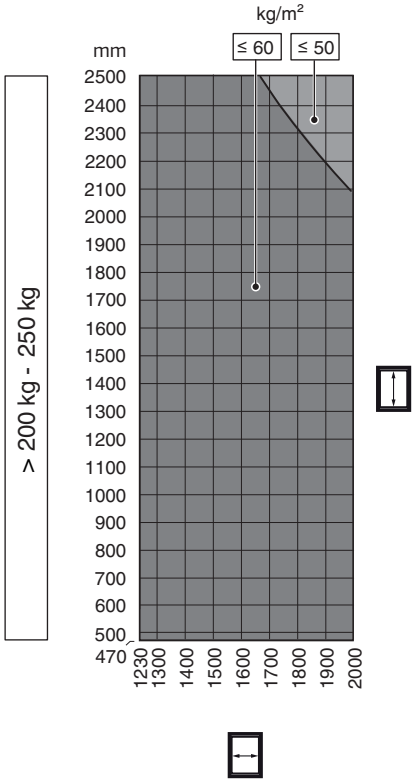
a) White area = not permissible

b) Grey area = permissible

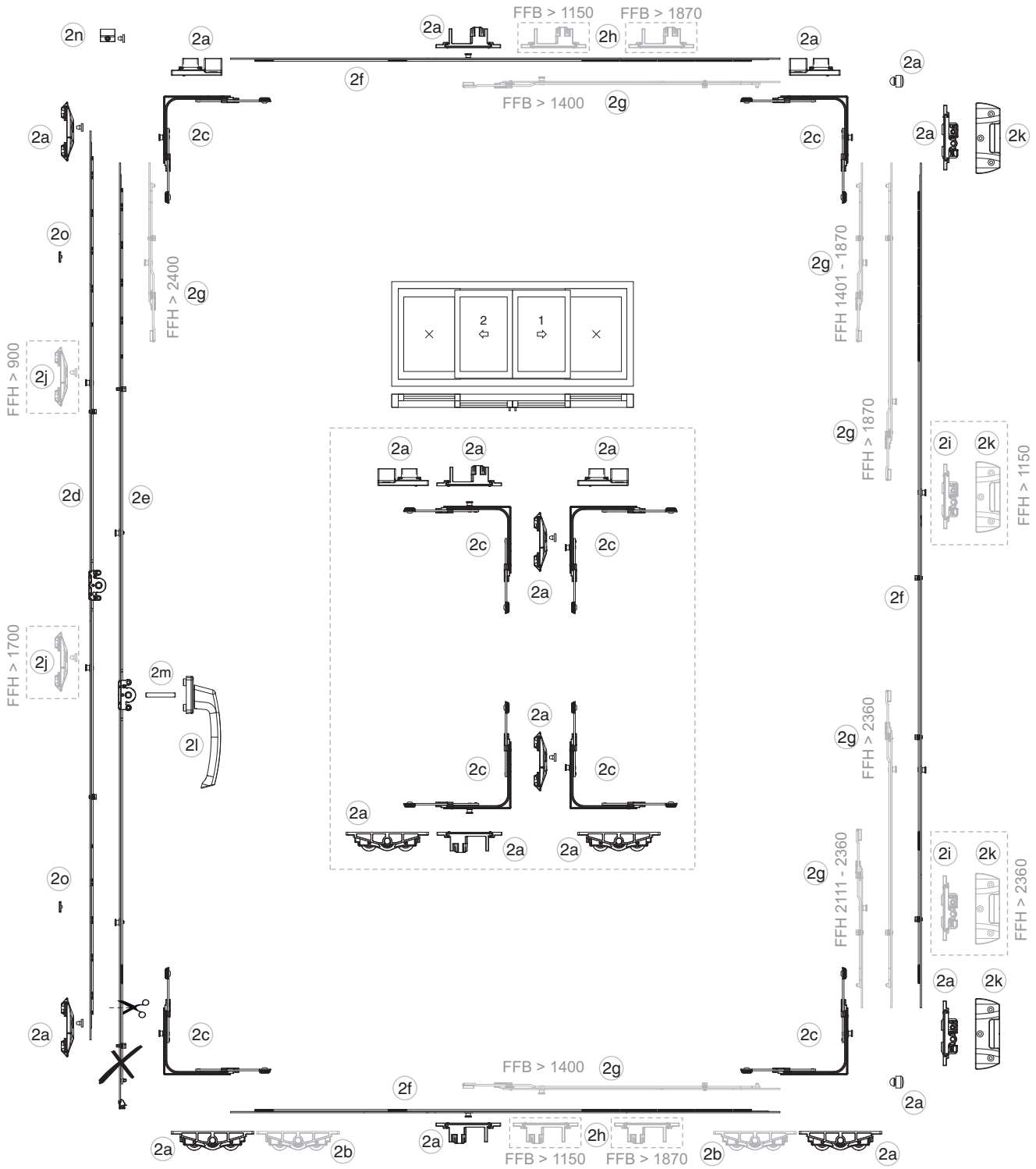
Application diagram 200 kg



Application diagram 250 kg



2.2 PS: Hardware overview



		Selection guide	Page
2a	2.4	Basic box Move PS 200 kg	→18
2b	2.5	Additional roller package Move PS 250 kg	→18
2c	2.6	Corner element MM i.S.	→18
2d	2.7.1	Turn-only drive gears MM BS 15 VHH i.S.	→19
2e	2.7.4	Turn-only drive gears MM BS 15 FHH i.S.	→19
2f	2.8	Width connectors MM i.S.	→20
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2k	2.11.8	Striker plates Move PS centre	→24
2l	2.13.1	Interior handles with lugs 10/12	→25
2m	2.13.3	Spindles	→25
2n	2.14.1	Package stop Move PS guide track	→27

2.3 Move PS: Hardware listing

Diagram A left

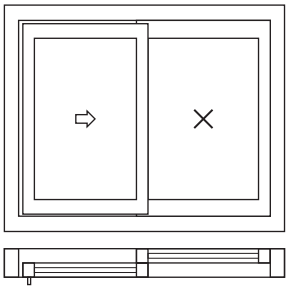


Diagram A right

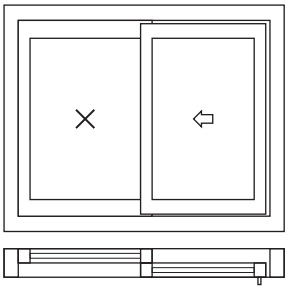
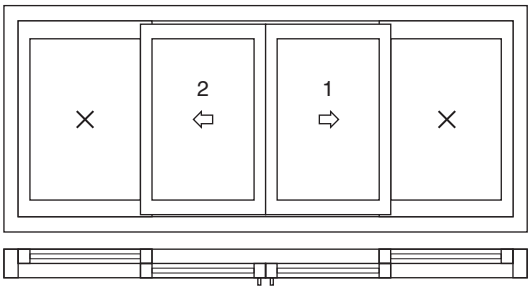


Diagram C

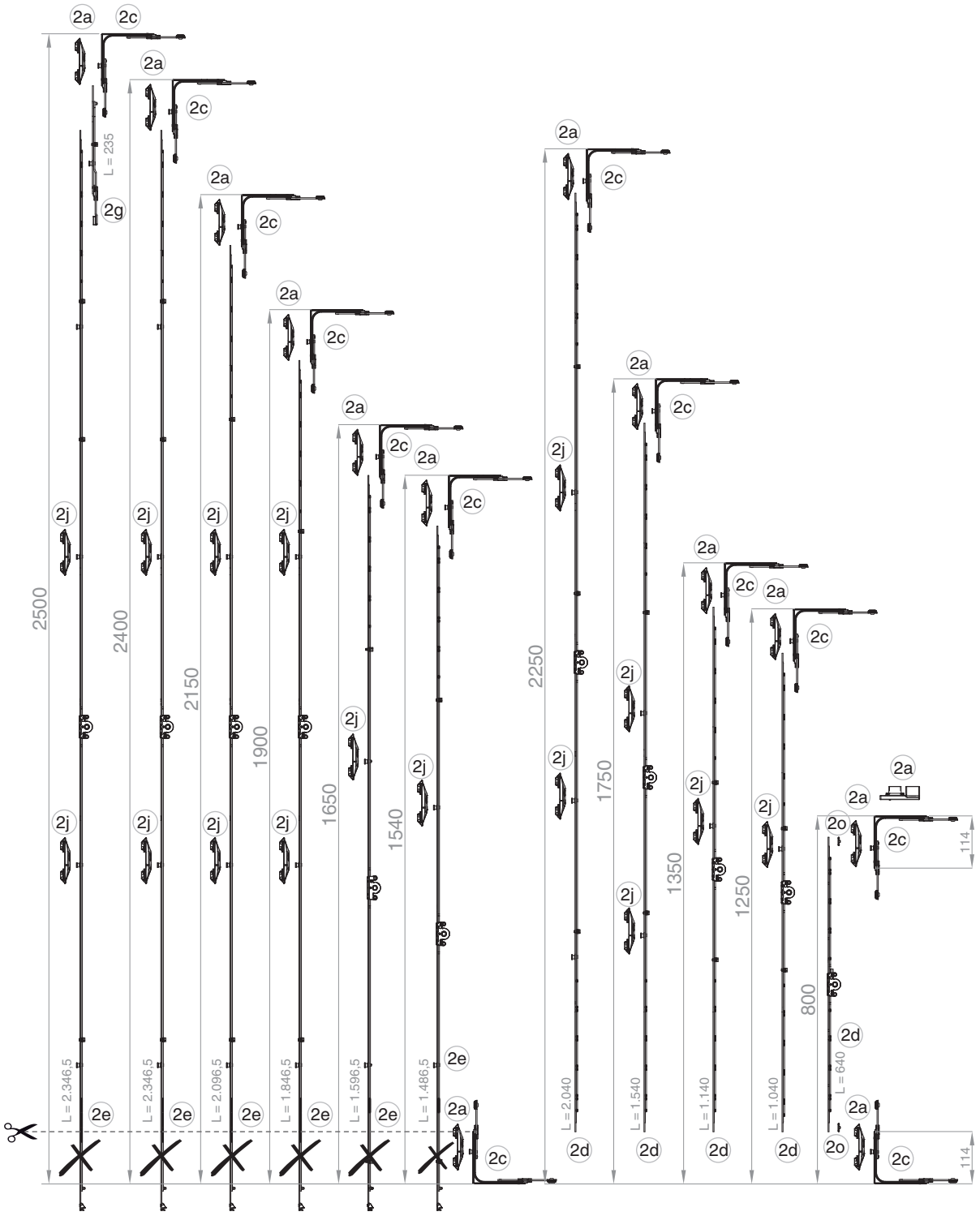


Quantity for diagram		No.	
A	**C**		**Description**
1	1	2.4	Basic box Move PS 200 kg with 2 locking devices and 2 striker plates
-	1	2.4	Basic box Move PS 200 kg with 4 locking devices
0 - 1	0 - 2	2.5	Additional roller package Move PS 250 kg
4	8	2.6	Corner element MM i.S.
1	2	2.7.4	Turn-only drive gears MM BS 15 FHH i.S.
		2.7.1	Turn-only drive gears MM BS 15 VHH i.S.
2	4	2.7.2	Faceplate restrainer for short drive gears MM [SRH < 800]
3	6	2.8	Width connectors MM i.S.
0 - 4	0 - 8	2.9.1	Faceplate extensions MM extendable [sash rebate > 1400]
0 - 2	0 - 4	2.10.1	Package locking device Move PS upper/lower [SRW > 1150 = 1x / SRW > 1870 = 2x]
0 - 2	0 - 4	2.10.2	Package locking device Move PS centre [SRH > 1150 = 1x / SRH > 2360 = 2x]
0 - 2	0 - 2	2.11.1	Striker plates Move PS drive gear side [SRH > 900 = 1x / SRH > 1700 = 2x]
2 - 4	4 - 8	2.11.8	Striker plates Move PS centre [SRH > 1150 = 1x / SRH > 2360 = 2x]
1	2	2.13.1	Interior handles with lugs 10/12
1	2	2.13.3	Spindles
-	1	2.14.1	Package stop Move PS guide track

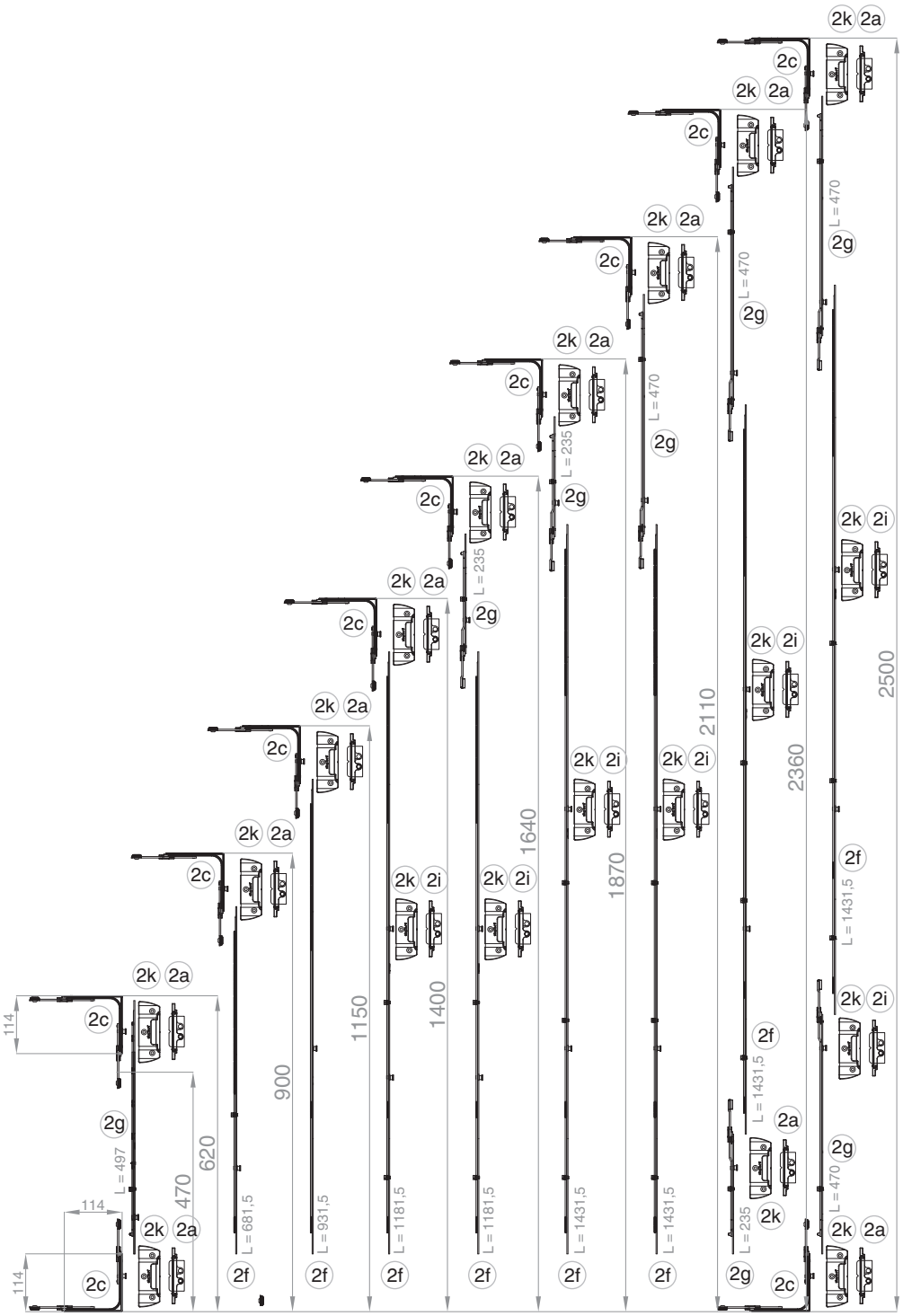
Overview central locking system MM Move-Standard

On every corner, an i.S Cam must be used on the vertical side. The maximum locking distance must not exceed 1,074 mm.

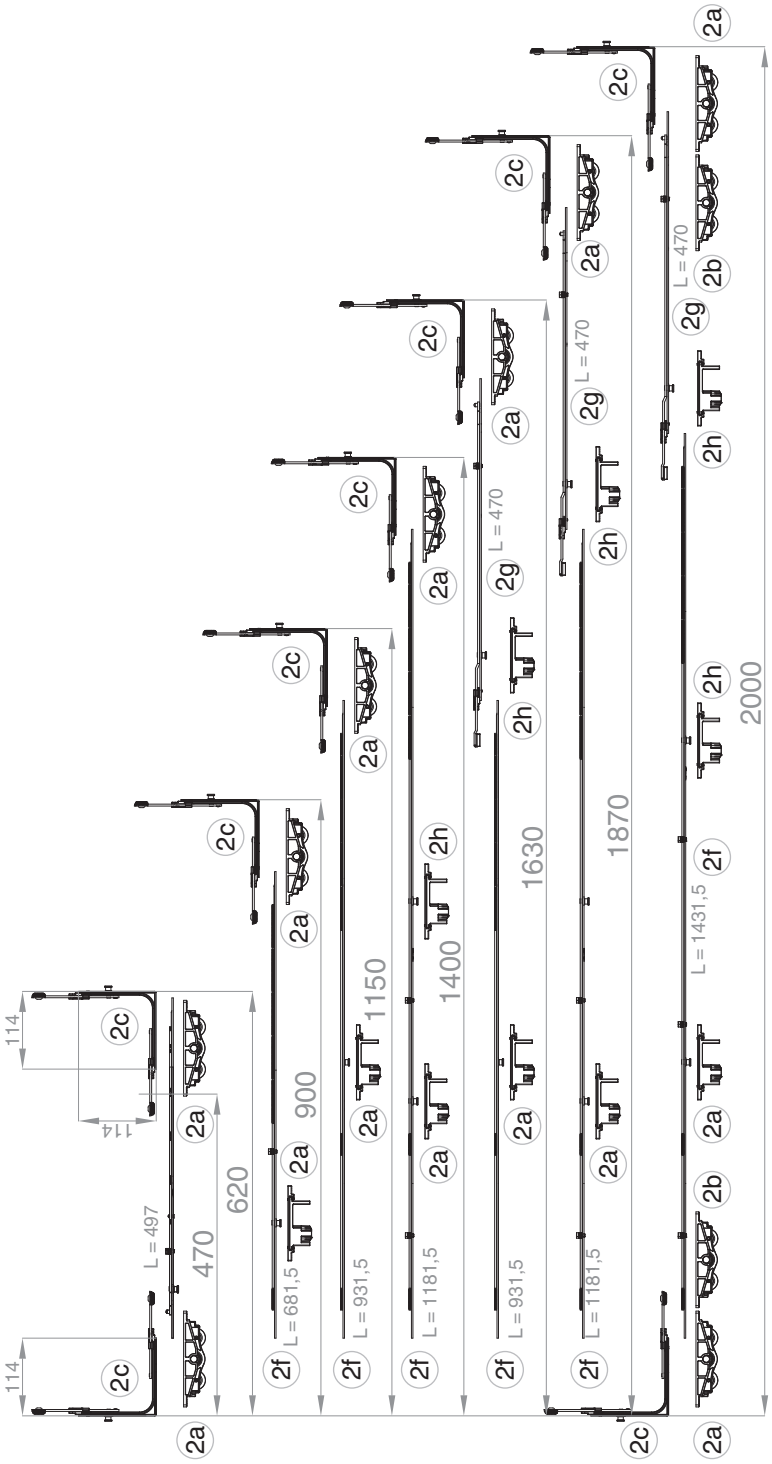
Overview central locking system MM drive gear side

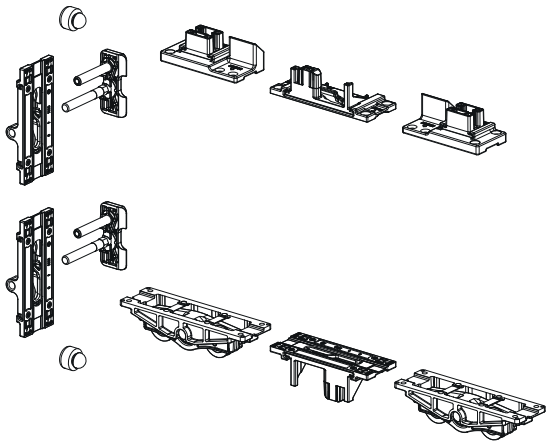


Overview central locking system MM middle

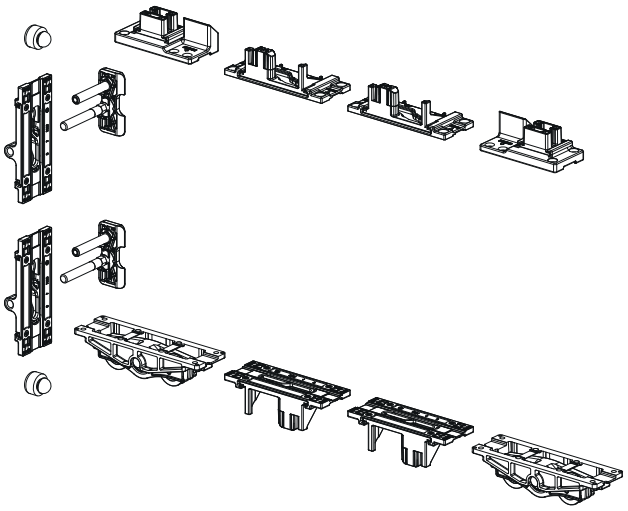


Overview central locking system MM bottom / top





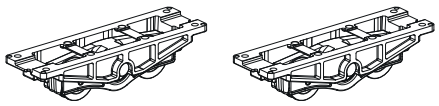
482606



306504

2.4 Basic box Move PS 200 kg

					Tricoat
with 1 locking device top/bottom	silver	right	1	**482606**	
		left	1	**482605**	
with 2 locking devices top/bottom	silver	right diagram C	1	**306504**	
		left diagram C	1	**306503**	



306405

2.5 Additional roller package Move PS 250 kg

				Tricoat
silver	right/left	1	**306405**	



222201

2.6 Corner element MM i.S.

						Tricoat
silver	with 1 i.S.	320 - 1.800	360 - 2.800	50	**222201**[1]	**232851**

[1] **Part number HAUTAU: 321149**

2.7 Drive gears

201746 

2.7.1 Turn-only drive gears MM BS 15 VHH i.S.

	L							№	№ Tricoat
silver	800	640	15	0	470 - 800	200	20	**201746**[1]	
	1250	1.040	15	1	801 - 1.250	260	20	**202170**	
	1350	1.140	15	1	901 - 1.350	260	20	**215408**	
	1750	1.540	15	2	1.251 - 1.750	260	10	**202171**[2]	
	2250	2.040	15	3	1.751 - 2.250	260	10	**202172**	

[1] To fasten faceplate use faceplate restrainer item no. 213287.
[2] **Part number HAUTAU: 321145**

213287 

2.7.2 Faceplate restrainer for short drive gears MM

		№	№ Tricoat
silver	100	**213287**	

250376 

2.7.3 Turn-only drive gear MM BS 15 VHH i.S. with PC

	L							№	№ Tricoat
silver	2250	2.035	15	3	1.751 - 2.250	260	10	**250376**[1]	

[1] Not in combination with cover profile item no. 106313.

201836 

2.7.4 Turn-only drive gears MM BS 15 FHH i.S.

	L							№	№ Tricoat
silver	1590	1.486,5	15	2	600	1.341 - 1.590	10	**201836**[1,2]	
	1700	1.596,5	15	2	700	1.591 - 1.700	10	**207302**[1,2]	
	1950	1.846,5	15	3	1.050	1.701 - 1.950	10	**201837**[1,2]	
	2200	2.096,5	15	3	1.050	1.951 - 2.200	10	**201838**[1,2]	
	2450	2.346,5	15	4	1.050	2.201 - 2.450	10	**201839**[1,2]	

[1] Application areas are reduced by 55 mm.
[2] Handle heights are reduced by 55 mm.

210380 

2.8 Width connectors MM i.S.	L						№	№ Tricoat
silver	900	681,5	with 1 i.S.	620 - 900	290	20	**210380**[1]	**233138**
	1150	931,5	with 1 i.S.	901 - 1.150	260	20	**210381**	**233139**
	1400	1.181,5	with 2 i.S.	1.151 - 1.400	260	20	**210382**	**233140**
	1650	1.431,5	with 2 i.S.	1.401 - 1.650	260	10	**210383**[2]	**233141**

[1] **Part number HAUTAU: 321147**
[2] **Part number HAUTAU: 321148**

2.9 Faceplate extensions

201840 

2.9.1 Faceplate extensions MM extendable

				L		№	№ Tricoat
silver	centre lock extendable MM	with 1 i.S.	1	470	20	**201840**	
	faceplate extension MM, extendable	with 1 i.S.	1	235	20	**201750**	

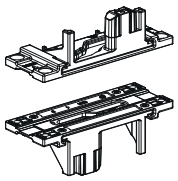
203697 

2.9.2 Faceplate extensions MM croppable

				L			№	№ Tricoat
silver	faceplate extension for MM B-TV	with 1 i.S.	1	497	260	10	**203697**[1]	

[1] **Part Number HAUTAU: 321146**

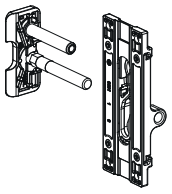
2.10 Package locking devices



306403

2.10.1 Package locking device Move PS upper/lower

			№	№ Tricoat
right	silver	10	**306404**	
left	silver	10	**306403**	

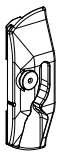


306474

2.10.2 Package locking device Move PS centre

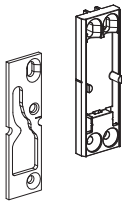
			№	№ Tricoat
right	silver	10	**306475**	
left	silver	10	**306474**	

2.11 Striker plates


306400

2.11.1 Striker plates Move PS drive gear side

			№	Tricoat
right	silver	20	**306401**	
left	silver	20	**306400**	


106308

2.11.2 Striker plate drive gear side hybrid 2-piece

			H	W		№	Tricoat
Lh	silver	Aluplast smart slide Gealan Smoovio Salamander eD Plus Veka Vekamove 76 Aluplast smart slide neo	12,5	32	20	**106309**	
Rh	silver	Aluplast smart slide Gealan Smoovio Salamander eD Plus Veka Vekamove 76 Aluplast smart slide neo	12,5	32	20	**106308**	


106307

2.11.3 Rubber buffer for striker plate drive gear side hybrid 2-piece

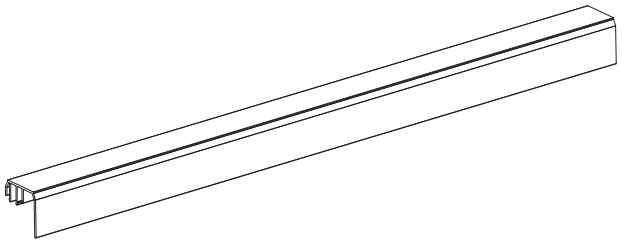
			№	Tricoat
Rh/Lh	grey	20	**106307**	


106312


106311

2.11.4 Logo clip for striker plate drive gear side hybrid 2-piece

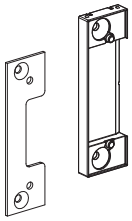
			№	Tricoat
Move PS Maco - Logo	silver	20	**106312**	
Move PS Hautau - Logo	silver	20	**106311**	
Move PS	silver	20	**106310**	



106313

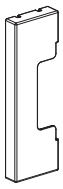
2.11.5 Cover profile between the striker plates drive gear side hybrid 2-piece		L		№	№ Tricoat
MOVE PS in Alu	silver EV1	2.500	1	**106313**[1]	

[1] Cannot be used in combination with turn-only drive gear with PC item no. 250376.



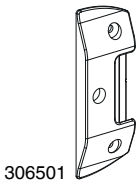
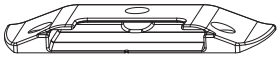
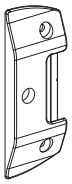
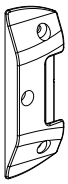
106315

2.11.6 Striker plate centre 2-piece profile-neutral			H	W		№	№ Tricoat
Rh/Lh	silver	Aluplast smart slide Veka Vekamove 76 Aluplast smart slide neo Gealan Smoovio Rehau Synego Slide Salamander eD Plus	11	41,8	20	**106315**	
	black	Aluplast smart slide Gealan Smoovio Rehau Synego Slide Salamander eD Plus Veka Vekamove 76 Aluplast smart slide neo	11	41,8	20	**106316**	
	white	Aluplast smart slide Gealan Smoovio Rehau Synego Slide Salamander eD Plus Veka Vekamove 76 Aluplast smart slide neo	11	41,8	20	**106317**	



106318

2.11.7 Cover cap for striker plate centre 2-piece profile-neutral		№	№ Tricoat
RAL 7035 light grey	20	**106318**	
black	20	**106319**	
traffic white RAL 9016	20	**106320**	


306501

306544

306502

306410

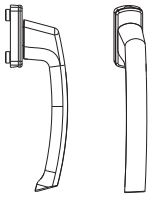
2.11.8 Striker plates Move PS centre

				H	W		№	№ Tricoat
right and left	silver		Salamander eD Plus	11	41,8	20	**306501**	
		with rebate	Aluplast smart slide	11	41,8	20	**306544**	
			Rehau Synego Slide	11	44	20	**306502**	
			Gealan Smoovio	14	41	20	**306410**	
	bronze		Salamander eD Plus	11	41,8	20	**485983**	
		with rebate	Aluplast smart slide	11	41,8	20	**485970**	
			Rehau Synego Slide	11	44	20	**485979**	
			Gealan Smoovio	14	41	20	**485974**	
	jet black RAL 9005		Salamander eD Plus	11	41,8	20	**485982**	
		with rebate	Aluplast smart slide	11	41,8	20	**485968**	
			Rehau Synego Slide	11	44	20	**485978**	
			Gealan Smoovio	14	41	20	**485973**	
	traffic white RAL 9016		Salamander eD Plus	11	41,8	20	**485981**	
		with rebate	Aluplast smart slide	11	41,8	20	**485969**	
			Rehau Synego Slide	11	44	20	**485977**	
			Gealan Smoovio	14	41	20	**485972**	

2.12 Profile overview

Profile	silver	traffic white RAL 9016	jet black RAL 9005	bronze
Aluplast smart slide	306544	485969	485968	485970
Gealan Smoovio	306410	485972	485973	485974
Rehau Synego Slide	306502	485977	485978	485979
Salamander eD Plus / Veka Vekamove 76	306501	485981	485982	485983

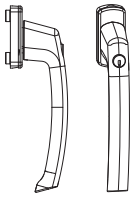
2.13 Slide handles Harmony



229616

2.13.1 Interior handles with lugs 10/12

black brown RAL 8022	58	without pin	28	7	anodised	10	**24658**	
bronze	58	without pin	28	7	anodised	10	**24432**	
bronze SKB	58	without pin	28	7	anodised	10	**203890**	
champagne	58	without pin	28	7	anodised	10	**24433**	
jet black RAL 9005	58	without pin	28	7	powder coated	10	**229616**	
silver	58	without pin	28	7	anodised	10	**59045**	
silver (white rosette)	58	without pin	28	7	anodised	10	**220632**	
titanium	58	without pin	28	7	anodised	10	**24434**	
traffic white RAL 9016	58	without pin	28	7	powder coated	10	**24435**	



203893

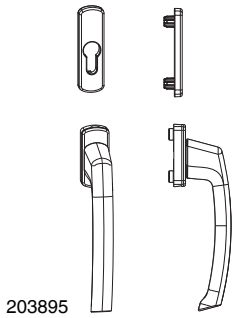
2.13.2 Interior handles with lugs 10/12 lock cylinder

black brown RAL 8022	58	without pin	28	7	anodised	10	**220634**	
bronze	58	without pin	28	7	anodised	10	**59049**	
bronze SKB	58	without pin	28	7	anodised	10	**203893**	
silver	58	without pin	28	7	anodised	10	**59048**	
titanium	58	without pin	28	7	anodised	10	**59050**	
traffic white RAL 9016	58	without pin	28	7	powder coated	10	**59046**	

30717 

2.13.3 Spindles

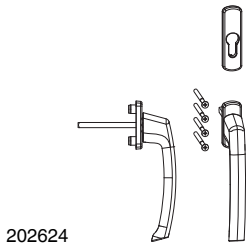
	L					
spindle	52	26	7	200	**39013**	
	56	30	7	200	**39029**	
	61	35	7	200	**30717**	
	64	38	7	20	**94228**	
	69	43	7	200	**39014**	
	76	50	7	200	**30765**	



203895

2.13.4 Interior handles PC with lugs 12

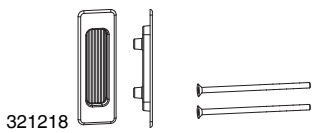
								№	№ Tricoat
black brown RAL 8022	PC		58	28	7	anodised	10	**203904**	
bronze	PC		58	28	7	anodised	10	**203900**	
bronze SKB	PC		58	28	7	anodised	10	**203901**	
champagne	PC		54	28	7	anodised	10	**203897**	
cream white RAL 9001	PC		58	28	7	powder coated	10	**228562**	
silver	PC		54	28	7	anodised	10	**203896**	
silver (white rosette)	PC		54	28	7	anodised	10	**203895**	
titanium	PC		58	28	7	anodised	10	**203902**	
traffic white RAL 9016	PC		58	28	7	powder coated	10	**203903**	



202624

2.13.5 Exterior handles high PC with lugs 12

								№	№ Tricoat
black brown RAL 8022	PC	64-73	54	26	7	anodised	10	**202626**	
		max. 90	54	26	7	anodised	10	**213336**	
bronze	PC	64-73	54	26	7	anodised	10	**202625**	
		max. 90	54	26	7	anodised	10	**213335**	
bronze SKB	PC	64-73	54	26	7	anodised	10	**203894**	
		max. 90	54	26	7	anodised	10	**213340**	
champagne	PC	max. 90	54	26	7	anodised	10	**213337**	
cream white RAL 9001	PC	max. 90	54	26	7	powder coated	10	**228563**	
silver	PC	64-73	54	26	7	anodised	10	**202624**	
		max. 90	54	26	7	anodised	10	**213334**	
titanium	PC	64-73	54	26	7	anodised	10	**202628**	
		max. 90	54	26	7	anodised	10	**213338**	
traffic white RAL 9016	PC	64-73	54	26	7	powder coated	10	**202630**	
		max. 90	54	26	7	powder coated	10	**213339**	



321218

2.13.6 Finger pull handle short

				№	№ Tricoat
silver	powder coated	glittering	1	**321218**[1]	
traffic white RAL 9016	powder coated	glittering	1	**321288**[1]	
jet black	powder coated	glittering	1	**223926**[1]	

[1] Includes screws M5 x 100.

2.14 Accessories and individual components

306505 

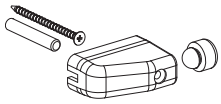
2.14.1 Package stop Move PS guide track

					№	№ Tricoat
stop set	Move PS	for guide track	grey	5	**306505**	

485721 

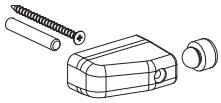
2.14.2 Counterpiece for stop Move PS

					№	№ Tricoat
counterpiece	for stop Move	for guide track		1	**485721**	

306521 

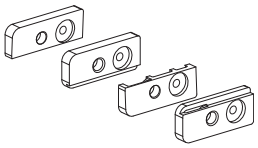
2.14.3 Package stop Move PS roller track

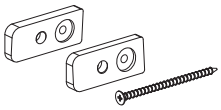
					№	№ Tricoat
stop set	Move PS	for guide track	white	5	**306521**	
			black	5	**306522**	
			grey	5	**306523**	

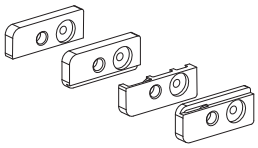
187477 

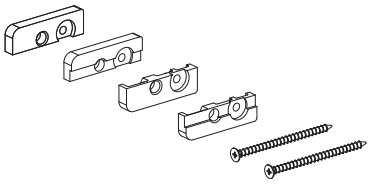
2.14.4 Package stop Move PS with long bolts

					№	№ Tricoat
stop set	PVC	with long bolts	black	1	**187477**	
			white	5	**187480**	
			grey	5	**239855**	


306563

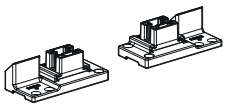

306567


485029


487213

2.14.5 Package packers for stop with long bolts

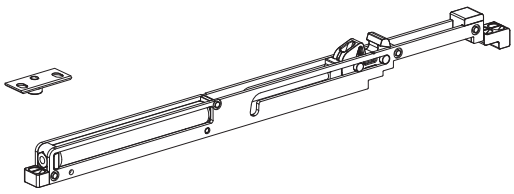
						Tricoat
pack of packers	for stop Move	Aluplast smart slide	white	5	**306563**	
			black	5	**306564**	
			grey	5	**306565**	
		Aluplast smart slide neo	white	5	**487220**	
			black	5	**487221**	
			grey	5	**487222**	
		Gealan Smoovio	white	5	**306567**	
			black	5	**306568**	
			grey	5	**306569**	
		Salamander eD Plus	white	5	**485029**	
			black	5	**485030**	
			grey	5	**485031**	
		Veka Vekamove 76	white	5	**487213**	
			black	5	**487212**	
			grey	5	**487214**	


306408

2.14.6 Package slider Move PS

					Tricoat
Package slider	Move PS	for guide track	silver	1	**306408**	

2.15 Comfort accessories


482324

2.15.1 Comfort Close with frame component Move PS PVC

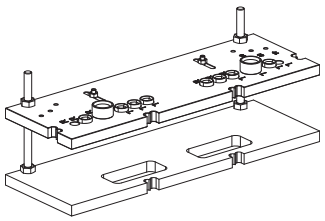
			Tricoat
Comfort close	Move PS	1	**482324**	

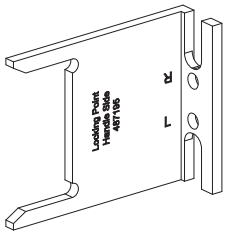
482329 

2.15.2 Move PS CC packer for frame component

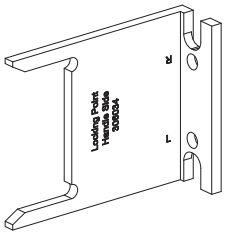
			W	H		Tricoat
packer	for frame component Comfort Stop	Move PS	17	1	5	**482329**	
				1,5	5	**482330**	

2.16 Jigs and tools

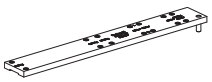

250443

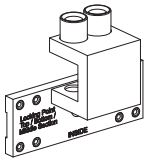


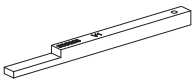
106314

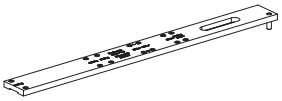


485032


485033


485034

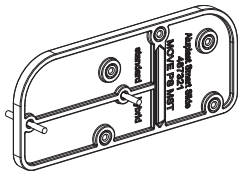

485035

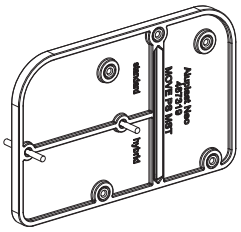

485231

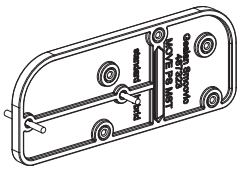
2.16.1 Basic jigs

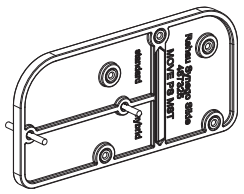
		№	№ Tricoat
drilling and routing jig for drive gear drill-hole and finger pull	1	**250443**	
striker positioning jig for striker plate 2-piece drive gear side	1	**106314**	
striker positioning jig for striker plate drive gear side	1	**485032**	
drilling jig for roller/slider Move PS diagram A	1	**485033**	
drilling jig for locking devices centre	1	**485034**	
adjustment jig for locking devices centre height 11 mm	1	**485035**[1,2]	
adjustment jig for locking devices centre height 14 mm	1	**485036**[1,3]	
drilling jig for roller/slider diagram C	1	**485231**	

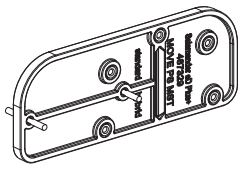
[1] Height = height of striker plate Move PS centre.
[2] Profiles: Rehau Synego Slide, Aluplast Smart Slide, Salamander eD Plus.
[3] Profile: Gealan Smoovio.

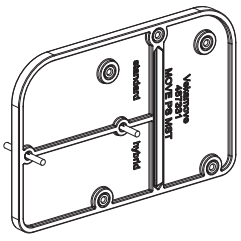

106321


106322


106323

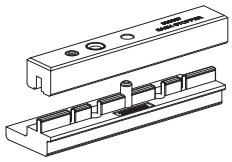

106324


106326


106327

2.16.2 Drilling jigs for striker plate centre hybrid 2-piece

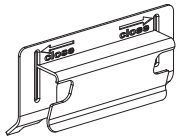
		№	№ Tricoat
drilling jig for locking devices centre Aluplast Smart Slide	1	**106321**	
drilling jig for locking devices centre Aluplast Smart Slide neo	1	**106322**	
drilling jig for locking devices centre Gealan Smoovio	1	**106323**	
drilling jig for locking devices centre Rehau Synego Slide	1	**106324**	
drilling jig for locking devices centre Salamander eD Plus	1	**106326**	
drilling jig for locking devices centre Veka Move	1	**106327**	



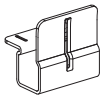
306570

2.16.3 Drilling jigs for stop

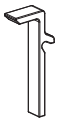
		№	№ Tricoat
drilling jig for stop Move Salamander eD Plus	1	**306570**	
drilling jig for stop Move Aluplast smart slide	1	**306571**	
drilling jig for stop Move Gealan Smoovio	1	**306572**	
drilling jig for stop Move Rehau Synego Slide	1	**485312**	



482325



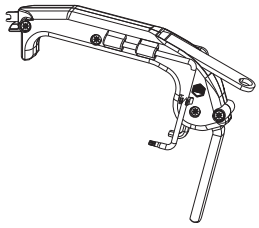
482327



482328

2.16.4 Jigs for Comfort Close

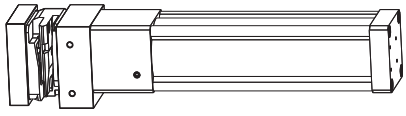
		№	№ Tricoat
striker positioning jig Comfort Close Move PS	1	**482325**	
drilling jig Comfort Close Move PS	1	**482327**	
adjustment jig Comfort Close Move PS	1	**482328**	



206417

2.16.5 Adjustment keys

		№	№ Tricoat
multifunctional key	20	**206417**	
adjusting spanner/key for i.S. cams, bent twice, 75 mm long TX15	50	**44192**	
adjusting spanner/key for i.S. cams, bent twice, 145 mm long TX15	50	**465776**	



455008

2.16.6 Hardware croppers

		№	№ Tricoat
SOMATEC hardware cropper MM (for offset cut) with accessories left	1	**455008**	
SOMATEC hardware cropper MM (for offset cut) with accessories right	1	**455009**	
manual fitting cutter MM Reiplinger	1	**462516**[1]	
cropping aid for offset punch MULTI MATIC	1	**463153**	

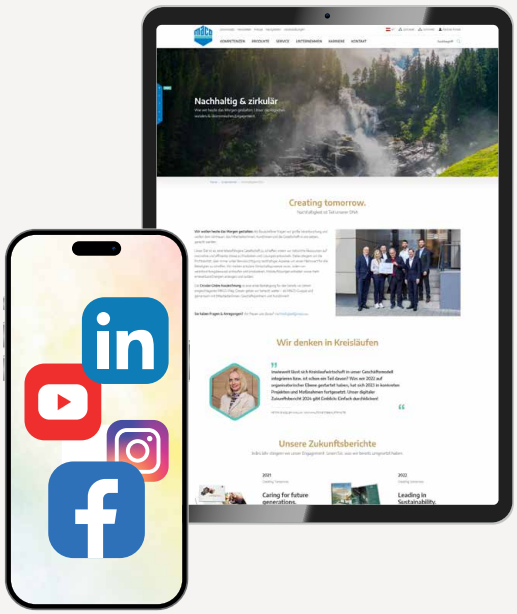
[1] MACO merchandise. The manufacturer of these® goods is listed under "Merchandise" in the "Information on product safety / product liability" for this product group. All technical specifications, notes, instructions and guidelines of the manufacturer apply in this respect, as well as exclusively their guarantee and warranty commitments.

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