

ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804

Owner of the Declaration	ARGE; European Federation of Associations of Lock and Builders Hardware Manufacturers
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
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Shutter hardware

ARGE; European Federation of Associations of Lock and Builders Hardware Manufacturers

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**METALTECHNOLOGY
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1. General Information

<p>ARGE</p> <hr/> <p>Programme holder IBU - Institut Bauen und Umwelt e.V. Panoramastr. 1 10178 Berlin Germany</p> <hr/> <p>Declaration number EPD-ARG-20160182-IBG1-EN</p> <hr/> <p>This Declaration is based on the Product Category Rules: Building Hardware products, 07.2014 (PCR tested and approved by the SVR)</p> <hr/> <p>Issue date 24.10.2016</p> <hr/> <p>Valid to 23.10.2021</p> <hr/> <p style="text-align: center;"></p> <hr/> <p>Prof. Dr.-Ing. Horst J. Bossenmayer (President of Institut Bauen und Umwelt e.V.)</p> <hr/> <p style="text-align: center;"></p> <hr/> <p>Dr. Burkhard Lehmann (Managing Director IBU)</p>	<p>Shutter hardware</p> <hr/> <p>Owner of the Declaration ARGE; European Federation of Associations of Lock and Builders Hardware Manufacturers Offerstraße 12, 42551 Velbert Germany</p> <hr/> <p>Declared product / Declared unit 1 kg of shutter hardware device</p> <hr/> <p>Scope: This ARGE EPD covers shutter hardware designed to be integrated into shutter assemblies of varying materials and applications. The reference product used to calculate the impact this product group has on the environment is an item of shutter hardware composed primarily of aluminium and zinc-based alloy and has been selected for the LCA (Life Cycle Assessment) because it is the product with the highest impact for 1 kg of product. A validity scope analysis has also been carried out to determine the limiting factors for shutter hardware covered by this EPD. In a preliminary study (simplified LCA), it has been confirmed that this EPD represents the worst case condition and it can therefore be used to cover all shutter hardware manufactured in Europe by ARGE member companies. The owner of the declaration shall be liable for the underlying information and evidence, but the ARGE programme holder (IBU) cannot be held responsible for manufacturer's information, life cycle assessment data or evidence</p> <hr/> <p>Verification</p> <table border="1" style="width: 100%;"> <tr> <td colspan="2">The CEN Norm /EN 15804/ serves as the core PCR</td> </tr> <tr> <td colspan="2" style="text-align: center;">Independent verification of the declaration according to /ISO 14025/</td> </tr> <tr> <td style="text-align: center;"><input type="checkbox"/> internally</td> <td style="text-align: center;"><input checked="" type="checkbox"/> externally</td> </tr> </table> <hr/> <p style="text-align: center;"></p> <hr/> <p>Dr. Frank Werner (Independent verifier appointed by SVR)</p>	The CEN Norm /EN 15804/ serves as the core PCR		Independent verification of the declaration according to /ISO 14025/		<input type="checkbox"/> internally	<input checked="" type="checkbox"/> externally
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2. Product

2.1 Product description

This EPD covers all types of shutter hardware used to ensure the correct operation of shutters in buildings. It includes hinges and fasteners.

2.2 Application

These products are designed to be integrated into shutter assemblies of varying materials and applications. Their purpose is to ensure the correct operation of the shutters. They may be used for either interior or exterior shutters.

2.3 Technical Data

Ideally, products should comply with a suitable technical specification. /EN 14648:2007/ is an example of such a specification and some products will comply with this. The relevant grading structure is shown in the following table

Name	Value	Unit
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Category of use	-	Grade
Endurance	2, 3	Grade
Mass of the shutter	-	Grade
Fire resistance	0	Grade
Safety of operators during use	1	Grade
Corrosion resistance	4	Grade

2.4 Placing on the market / Application rules

Since /EN 14648/ is not a harmonized standard, it is not subject to the terms of the CPR and compliance with the standard is purely voluntary. National provisions however (e.g. Building Regulations) may still apply.

2.5 Delivery status

The products are sold by unit. Deliveries of a single unit are possible but will be an exception. Regular deliveries will cover a larger amount of hardware

devices as they are put on the market as "B2B" product and not for a final customer.

2.6 Base materials / Ancillary materials

Composition of product analysed for this EPD:

The values given in the table below are for the product analysed for this EPD. Ranges of values for other products covered by the validity scope analysis are shown in brackets .

Name	Value	Unit
Aluminium (0.00% – 99.28%)	59	%
Zamak (0.00% – 33.64%)	33.64	%
Nylon (0.00% – 14.17%)	5.61	%
Brass (0.00% – 1.75%)	1.75	%
Stainless steel (0.00% – 20.00%)	0	%
Steel (0.00% – 100.00%)	0	%

The product does not contain substances cited on the REACH list of hazardous substances.

Aluminium is a non-ferrous metal produced from bauxite by the Bayer process. Subcomponents made of aluminium are made by extrusion.

Zinc-based alloy is an alloy of four separate metals: zinc, aluminium, magnesium and copper. Subcomponents of the shutter hardware device, which are made from zinc-based alloy are diecast.

Nylon 66 is a polyamide produced by the polycondensation of hexamethylenediamine and adipic acid in equal parts. This can then be combined with glass fibres to improve its mechanical properties. Subcomponents made of nylon are formed by injection moulding.

Brass is an alloy of zinc and copper. Subcomponents made of brass are made by forging.

2.7 Manufacture

The production of a shutter hardware device normally follows a 3 step procedure:

1. Prefabrication of the semi finished products, this step might include a surface treatment on factory site or by external manufacturers.
2. Preassembly of assembly modules (onsite factory)
3. Final assembly (onsite factory)

The individual parts of the product are assembled manually

2.8 Environment and health during manufacturing

Regular measurements of air quality and noise levels are performed by ARGE member manufacturers. The results shall be within compulsory safety levels. In areas where employees are exposed to chemical products, prescribed safety clothes and technical safety devices shall be provided. Regular health checks are mandatory for employees on production sites.

2.9 Product processing/Installation

The installation of the product could vary depending on the type of door and the specific situation but products shall not require energy consumption for installation.

2.10 Packaging

Normally each single product is packaged in paper. The products are then packed in a cardboard box and stacked on wooden pallets for transport to the customer (door or window manufacturer).

Waste from product packaging is collected separately for waste disposal (including recycling).

2.11 Condition of use

Once installed, the products shall require no servicing during their expected service lives. There shall be no consumption of water or energy linked to their use, and they shall not cause any emissions.

2.12 Environment and health during use

No environmental damage or health risks are to be expected during normal conditions of use.

2.13 Reference service life

The Reference Service Life is 30 years under normal working conditions. This corresponds to passing a mechanical endurance test of 10.000 cycles as specified in the /EN 14648/. The Reference Service Life is dependent on the actual frequency of use and environmental conditions. It is required that installation, as well as maintenance of the product, must be done in line with instructions provided by the manufacturer.

2.14 Extraordinary effects

Fire

The product is suitable for use in fire resisting and/or smoke control door sets according to the classes in /EN 14648/.

Water

The declared product is intended to be used in buildings under normal conditions (indoor or outdoor use). It shall not emit hazardous substances in the event of flooding .

Mechanical destruction

Mechanical destruction of the declared product shall not materially alter its composition or have any adverse effect on the environment.

2.15 Re-use phase

Removal of shutter hardware (for re-use or re-cycling) shall have no adverse effect on the environment

2.16 Disposal

Shutter hardware should be re-cycled wherever possible, providing that there is no adverse effect on the environment. The waste code in accordance with the /European Waste Code/ is 17 04 07.

2.17 Further information

Details of all types and variants to be shown on the manufacturers' websites listed on <http://arge.org/members/members-directory.htm>

3. LCA: Calculation rules

3.1 Declared Unit

The declared unit for all products covered by ARGE EPD is 1 kg (of product). Since individual products will rarely weigh exactly 1 kg it is necessary to establish the exact weight of the product then use this as a correction factor to determine the true values for 1 kg of product in the tables (Section 5).

A total of nine typical products (based on sales figures) have been evaluated, and the worst case results are used in the tables

Correction factor

Name	Value	Unit
Declared unit mass	1	kg
Mass of declared product	0.571	Kg
Correction factor	Divide by 0.571	

3.2 System boundary

This type of EPD covers “cradle-to-grave” requirements.

The analysis of the product life cycle includes the production and transport of the raw materials, manufacture of the product and the packaging materials, which are declared in modules A1-A3. Losses during production are considered as waste and are sent for recycling. No recycling processes are taken into account except transport and electricity consumption for grinding the metals. When recycled metals are used as raw material, only their transformation process is taken into account and not the extraction of the raw material.

A4 module represents the transport of the finished Shutter hardware devices to the installation site. There is no waste associated with the installation of the product. The A5 module therefore represents only the disposal of the product packaging.

For the RSL considered for this study, there are no inputs or outputs for the stages B1-B7.

The End-of-Life (EoL) stages are also considered. The transportation to the EoL disposal site is taken into account in module C2. Module C4 covers the disposal of the shutter hardware devices. Module C3 covers the recycling of the individual elements according to European averages, with the remaining waste divided between incineration and landfill. The same assumption as for waste to recycling in A3 is used here.

For end-of-life modules (C1 to C4) the system boundaries from the XP P01-064/CN standard have been followed, see annex H.2 and H.6 of this document for figures and further details.

In practice, the end-of-life has been modeled as follows:

- When material is sent for recycling, generic transport and electric consumption of a shredder is taken into account (corresponding to the process “Grinding, metals”). Only then is the material considered to have attained the “end-of-waste” state.

- Each type of waste is modelled as transport to the treatment site over a distance of 30 km (source: /FD P01-015/). Parts sent for recycling include an electricity consumption (grinding) and a flow (“Materials for recycling, unspecified”).

Four scenarios for the end-of-life of the products have been declared for this EPD:

1. 100% of the product going in landfill
2. 100% of the product going in incineration

3. 100% of the product going in recycling
4. mixed scenario consisting of the previous three scenarios, with values depending on the amount of waste going for recycling.

3.3 Estimates and assumptions

The LCA data of the declared product has been calculated from the production data of one ARGE member company having nine different products. This company had been chosen by ARGE as being representative by virtue of its production processes and market share. The chosen product follows the “worst-case” principle as explained in Section 6 - LCA interpretation

3.4 Cut-off criteria

The cut -off criteria considered are 1% of renewable and non-renewable primary energy usage and 1% of the total mass of that unit process. The total neglected input flows per module shall be a maximum of 5% of energy usage and mass.

For this study, all input and output flows have been considered at 100%, including raw materials as per the product composition provided by the manufacturer and packaging of raw materials as well as the final product. Energy and water consumptions have also been considered at 100% according to the data provided. With the approach chosen, no significant environmental impacts are known to have been cut-off.

3.5 Background data

For life cycle modelling of the considered product, all relevant background datasets are taken from the ecoinvent 3.1 – Alloc Rec database. The life cycle analysis software used is SimaPro (V8.0.5), developed by PRé Consulting.

3.6 Data quality

The time factor, the life cycle inventory data used comes from:

Data collected specifically for this study on the ARGE manufacturer’s site. Data sets are based on 1-year averaged data (time period: January 2013 to December 2013).

In the absence of collected data, generic data is obtained from the /ecoinvent V3/ database. This is updated regularly and is representative of current processes (the entire database having been updated in 2014).

3.7 Period under review

The data of the LCA is based on the annual production data of an ARGE member company from 2013. Other values, e.g. for the processing of the base materials, are taken from the /ecoinvent v3/.1 Alloc Rec where the dataset age varies for each dataset, see ecoinvent documentation for more information.

3.8 Allocation

The products covered by this EPD are produced on one production site. All data was provided by the manufacturer of the products per unit and then divided by the mass of the product to give a value per kg of product produced.

The assumptions relating to the EoL of the product are described in the section System Boundaries.

3.9 Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared are created according to /EN 15804/ and the building

context, respectively the product-specific characteristics of performance, are taken into account.

4. LCA: Scenarios and additional technical information

The following technical information is a basis for the declared modules or can be used for developing specific scenarios in the context of a building assessment for Modules Not Declared (MND).

Transport to the building site (A4)

Name	Value	Unit
Litres of fuel	45	l/100km
Transport distance	3500	km
Capacity utilisation (including empty runs)	36	%

Installation into the building (A5)

Name	Value	Unit
Material loss	0.144	kg

Maintenance (B2)

Name	Value	Unit
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Repair (B3)

Name	Value	Unit
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Reference service life

Name	Value	Unit
Reference service life (condition of use: see §2.13)	30	a

End of life (C1-C4)

Name	Value	Unit
Collected separately (All scenarii)	1	kg
Recycling	0.32	kg
Energy recovery	0.313	kg
Landfilling	0.367	kg
Incineration (100% incineration scenario) Scenario 1	1	kg
Landfilling (Landfill scenario) Scenario 2	1	kg
Recycling (100% recycling scenario) Scenario 3	1	kg

It is assumed that a 16-32 ton truck is used to transport the product over the (up to) 30 km distance between the dismantling site and the next treatment site. (source: FD P01-015).

Reuse, recovery and/or recycling potentials (D), relevant scenario information

As Module D has not been declared, materials destined for recycling have been accounted for in the indicator "Materials for recycling" however, no benefit has been allocated.

Name	Value	Unit
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5. LCA: Results

In Table 1 "Description of the system boundary", the declared modules are indicated with an "X"; all modules that are not declared within the EPD but where additional data are available are indicated with "MND". Those data can also be used for building assessment scenarios. The values are declared with three valid digits in exponential form.

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE NOT DECLARED)

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE								END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	X	X	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	MND	

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT: 1 kg of shutter hardware device

Parameter	Unit	A1-A3	A4	A5	C1	C2	C2/1	C2/2	C2/3	C3	C3/1	C3/2	C3/3	C4	C4/1	C4/2	C4/3
GWP	[kg CO ₂ -Eq.]	8.62E+0	5.89E-1	1.36E-2	0.00E+0	5.05E-3	5.05E-3	5.05E-3	5.05E-3	4.21E-3	0.00E+0	0.00E+0	8.66E-3	2.85E-2	5.23E-1	4.97E-1	0.00E+0
ODP	[kg CFC11-Eq.]	6.24E-7	1.08E-7	3.60E-10	0.00E+0	9.26E-10	9.26E-10	9.26E-10	9.26E-10	4.52E-10	0.00E+0	0.00E+0	9.30E-10	2.08E-10	4.02E-9	3.43E-9	0.00E+0
AP	[kg SO ₂ -Eq.]	7.92E-2	2.39E-3	1.41E-5	0.00E+0	2.05E-5	2.05E-5	2.05E-5	2.05E-5	1.75E-5	0.00E+0	0.00E+0	3.60E-5	1.04E-5	2.58E-4	1.24E-4	0.00E+0
EP	[kg (PO ₄) ³⁻ -Eq.]	8.93E-3	4.06E-4	6.29E-6	0.00E+0	3.48E-6	3.48E-6	3.48E-6	3.48E-6	1.96E-6	0.00E+0	0.00E+0	4.04E-6	1.99E-5	7.52E-5	5.94E-4	0.00E+0
POCP	[kg ethene-Eq.]	5.73E-3	2.68E-4	3.22E-6	0.00E+0	2.30E-6	2.30E-6	2.30E-6	2.30E-6	9.63E-7	0.00E+0	0.00E+0	1.98E-6	4.67E-6	1.60E-5	1.41E-4	0.00E+0
ADPE	[kg Sb-Eq.]	3.03E-3	1.95E-6	4.10E-9	0.00E+0	1.67E-8	1.67E-8	1.67E-8	1.67E-8	1.71E-9	0.00E+0	0.00E+0	3.53E-9	1.96E-9	4.69E-8	2.47E-8	0.00E+0
ADPF	[MJ]	1.06E+2	8.97E+0	3.31E-2	0.00E+0	7.69E-2	7.69E-2	7.69E-2	7.69E-2	6.46E-2	0.00E+0	0.00E+0	1.33E-1	1.81E-2	3.73E-1	2.80E-1	0.00E+0

Caption: GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources

RESULTS OF THE LCA - RESOURCE USE: 1 kg of shutter hardware device

Parameter	Unit	A1-A3	A4	A5	C1	C2	C2/1	C2/2	C2/3	C3	C3/1	C3/2	C3/3	C4	C4/1	C4/2	C4/3
PERE	[MJ]	3.03E+1	1.12E-1	2.06E-3	0.00E+0	9.61E-4	9.61E-4	9.61E-4	9.61E-4	8.35E-3	0.00E+0	0.00E+0	1.72E-2	9.33E-4	1.14E-2	2.11E-2	0.00E+0
PERM	[MJ]	2.21E+0	0.00E+0	1.40E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
PERT	[MJ]	3.25E+1	1.12E-1	1.40E+0	0.00E+0	9.61E-4	9.61E-4	9.61E-4	9.61E-4	8.35E-3	0.00E+0	0.00E+0	1.72E-2	9.33E-4	1.14E-2	2.11E-2	0.00E+0
PENRE	[MJ]	1.20E+2	9.13E+0	3.95E-2	0.00E+0	7.82E-2	7.82E-2	7.82E-2	7.82E-2	9.47E-2	0.00E+0	0.00E+0	1.95E-1	2.07E-2	3.86E-1	3.53E-1	0.00E+0
PENRM	[MJ]	1.83E+0	0.00E+0	6.97E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
PENRT	[MJ]	1.22E+2	9.13E+0	3.02E-2	0.00E+0	7.82E-2	7.82E-2	7.82E-2	7.82E-2	9.47E-2	0.00E+0	0.00E+0	1.95E-1	2.07E-2	3.86E-1	3.53E-1	0.00E+0
SM	[kg]	2.73E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
RSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
NRSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
FW	[m ³]	1.46E-1	1.72E-3	2.77E-5	0.00E+0	1.48E-5	1.48E-5	1.48E-5	1.48E-5	3.18E-5	0.00E+0	0.00E+0	6.54E-5	4.05E-5	1.17E-3	3.42E-4	0.00E+0

Caption: PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA – OUTPUT FLOWS AND WASTE CATEGORIES:

1 kg of shutter hardware device

Parameter	Unit	A1-A3	A4	A5	C1	C2	C2/1	C2/2	C2/3	C3	C3/1	C3/2	C3/3	C4	C4/1	C4/2	C4/3
HWD	[kg]	1.61E+0	5.64E-3	3.13E-4	0.00E+0	4.83E-5	4.83E-5	4.83E-5	4.83E-5	2.98E-4	0.00E+0	0.00E+0	6.14E-4	6.89E-3	2.66E-1	1.24E-3	0.00E+0
NHWD	[kg]	4.89E+0	4.68E-1	2.54E-2	0.00E+0	4.01E-3	4.01E-3	4.01E-3	4.01E-3	1.35E-3	0.00E+0	0.00E+0	2.77E-3	3.08E-2	1.45E-2	1.00E+0	0.00E+0
RWD	[kg]	4.07E-4	6.13E-5	2.23E-7	0.00E+0	5.25E-7	5.25E-7	5.25E-7	5.25E-7	5.11E-7	0.00E+0	0.00E+0	1.05E-6	1.15E-7	1.35E-6	2.65E-6	0.00E+0
CRU	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MFR	[kg]	1.89E-1	0.00E+0	9.94E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	4.86E-1	0.00E+0	0.00E+0	1.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MER	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EEE	[MJ]	1.26E-2	0.00E+0	3.28E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	3.59E-2	1.39E+0	0.00E+0	0.00E+0
EET	[MJ]	2.54E-2	0.00E+0	6.82E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	7.35E-2	2.85E+0	0.00E+0	0.00E+0

Caption: HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EEE = Exported thermal energy

Other end of life scenarios have been calculated in order to build specific end of life scenario at the building level:

- scenario 1: the product is considered to be 100% incinerated
- scenario 2: the product is considered to be 100% landfilled
- scenario 3: the product is considered to be 100% recycled

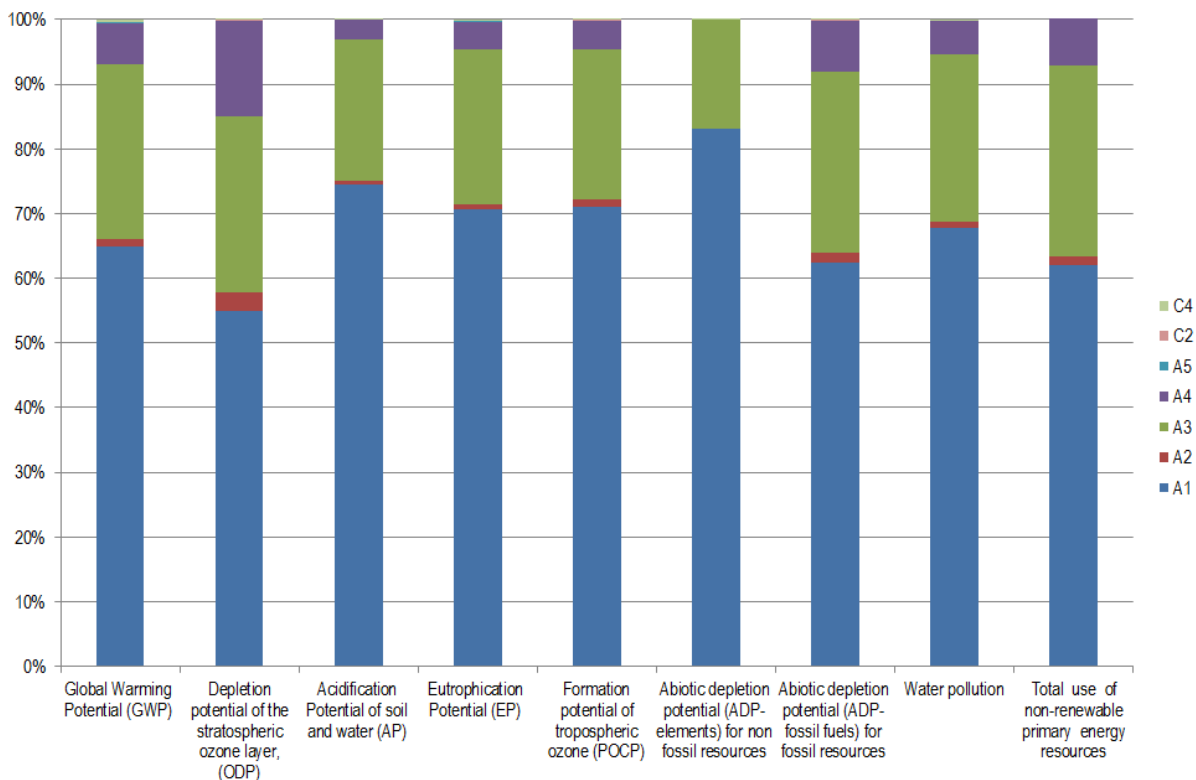
6. LCA: Interpretation

This chapter contains an interpretation of the Life Cycle Impact Assessment categories. When expressed as a percentage, the impact refers to its magnitude expressed as a percentage of total product impact across all modules, with the exception of module D.

Raw material extraction phase (A1) contributes the majority of the impacts for which zamak is the main

contributor. A3 phase impacts come from the zamak losses during the manufacturing of the product. The transport stage A4 has a non-negligible impact on the indicator ODP.

The results are conservative as complying with the composition given in section 2.6.



7. Requisite evidence

No testing results are required by the PCR part B.

8. References

ISO 14040

ISO 14040:2006 -10, Environmental management – Life cycle assessment – Principles and framework (ISO 14040:2006).” German and English version EN ISO 14040:2006

DIN EN ISO 14044

DIN EN ISO 14044:2006-10, Environmental Management — Life Cycle Assessment Requirements and Instructions (ISO 14044:2006); German and English version EN ISO 14044:2006

CEN/TR 15941

CEN/TR 15941:2010-03, Sustainability of construction works —Environmental Product Declarations — Methodology for selection and use of generic data; German version CEN/TR 15941:2010

FD P01-015

FD P01-015: 2006, Environmental quality of construction products - Energy and transport data sheet

EN 14648

EN 14648:2007, Building hardware - Fittings for shutters – Requirements and test methods

**European Waste Code**

epa - European Waste Catalogue and Hazardous Waste List - 01-2002.

Ecoinvent 3.1

Ecoinvent 3.1 - Allocation Recycling database.

IBU PCR part A

Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Project report

IBU PCR part B

Part B: Requirements on the EPD for Locks and fittings

Institut Bauen und Umwelt

Institut Bauen und Umwelt e.V., Berlin(pub.):
Generation of Environmental Product Declarations (EPDs);

General principles

for the EPD range of Institut Bauen und Umwelt e.V. (IBU), 2013/04
www.bau-umwelt.de

ISO 14025

DIN EN ISO 14025:2011-10: Environmental labels and declarations — Type III environmental declarations — Principles and procedures

EN 15804

EN 15804:2012-04+A1 2013: Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products

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